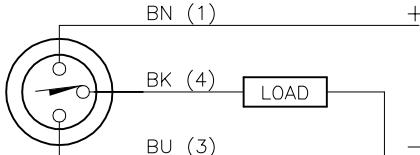
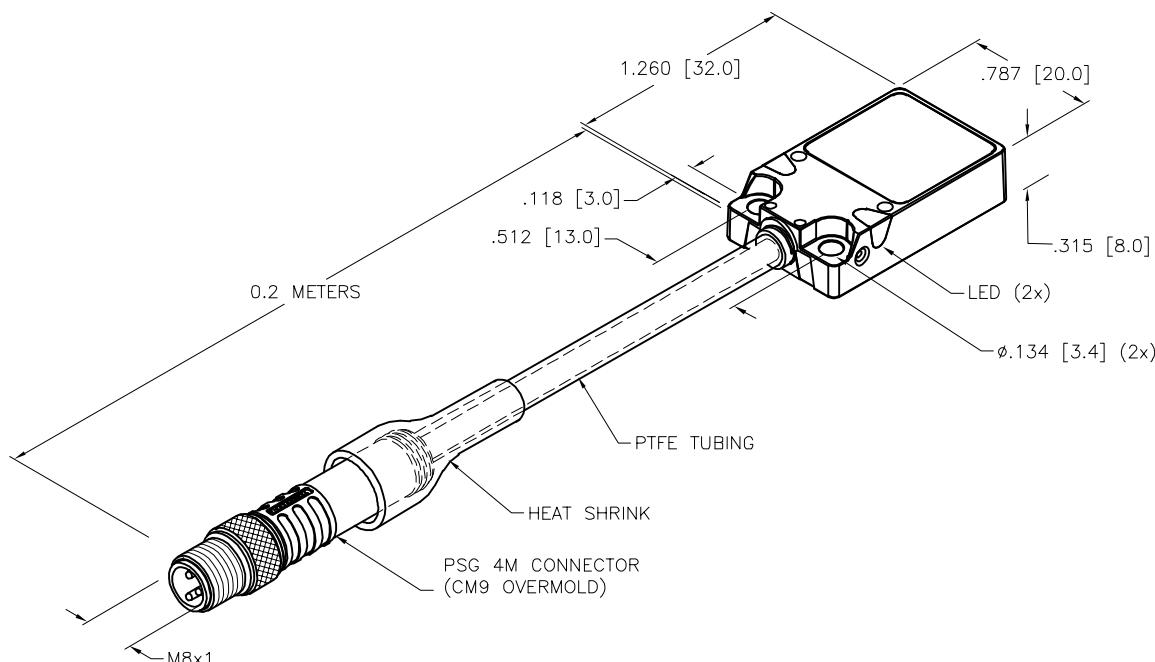


WIRING DIAGRAM



SHORT-CIRCUIT AND OVERLOAD PROTECTED



SPECIFICATIONS

RATED OPERATING DISTANCE	7mm = .276" (NOMINAL)
MOUNTING MODE	FLUSH
TEMPERATURE DRIFT	$\leq \pm 10\%$
HYSTERESIS (SWITCHING DISTANCE)	3-15%
MIN. REPEAT ACCURACY	$\leq 2\%$
OPERATING TEMPERATURE	-25°C to +70°C (-13°F to +158°F)
RATED OPERATIONAL VOLTAGE	10-30 VDC
RESIDUAL RIPPLE	$\leq 10\%$
RATED OPERATIONAL CURRENT	≤ 200 mA
NO-LOAD CURRENT	≤ 15 mA
RESIDUAL CURRENT	≤ 0.1 mA
RATED INSULATION VOLTAGE	≤ 0.5 kV
SHORT-CIRCUIT PROTECTED	YES
MAX. VOLTAGE DROP	≤ 1.8 V
REVERSE POLARITY PROTECTION	INCORPORATED
WIRE-BREAK PROTECTION	INCORPORATED
OUTPUT FUNCTION	NORMALLY OPEN, 3-WIRE, pnp
MAX. SWITCHING FREQUENCY	≤ 0.5 kHz
HOUSING MATERIAL	METAL, ZAMAK, NICKEL-PLATED
ACTIVE FACE	PLASTIC, PP, YELLOW
CABLE	$\phi 3.0$ mm, LiY-11Y, TPU
SHOCK	30 g, 11 ms
VIBRATION	55 Hz, 1 mm AMPLITUDE (IN ALL 3 PLANES)
DEGREE OF PROTECTION	IP68
OPERATING VOLTAGE DISPLAY	LED: GREEN
SWITCHING STATUS INDICATION	LED: YELLOW

SOURCE DRAWING - FOR REFERENCE ONLY

1. "/S1154" DESIGNATES WELDGUARD COATED SENSOR TO BE USED AS BASE UNIT.
USE PTFE TUBING OVER SENSOR CABLE.

- PTFE TUBING STARTS AT SENSOR END, AND GETS CAPTURED IN THE
CONNECTOR MOLDING MATERIAL

- SLIDE 35MM OF SHRINK TUBING TO OVERLAP CONNECTOR MOLD BODY AND
PTFE TUBING

RELATED DOCUMENTS		3RD ANGLE PROJECTION	THIS DRAWING IS CONFIDENTIAL AND THE PROPERTY OF TURCK INC. USE OF THIS DOCUMENT WITHOUT WRITTEN PERMISSION IS PROHIBITED.		DESCRIPTION BI7-Q08-AP6X2-0.2-PSG3M/S1154
MATERIAL	FINISH	ALL DIMENSIONS DISPLAYED ON THIS DRAWING ARE FOR REFERENCE ONLY	UNIT OF MEASUREMENT INCH [MILLIMETER]	IDENTIFICATION NO. 16016005	REV E
DRFT APVD	RDS A.F.	DATE 09/03/14 SCALE 1=1.0	DO NOT SCALE THIS DRAWING	FILE: 16016005	SHEET 1 OF 1